

# NEUMANN-LIKE SOLUTION FOR THE TWO-PHASE STEFAN PROBLEM WITH A SIMPLE MUSHY ZONE MODEL

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**ABSTRACT:** We obtain an exact solution of the Neumann type for a simple mushy zone model with parameters ( $\gamma > 0$  and  $0 < \varepsilon < 1$ ) for the two-phase Stefan problem for a semi-infinite material with mass densities equal in both solid and liquid phases, and constant initial ( $\theta_0 > 0$ ) and boundary ( $-D < 0$ ) temperature. We suppose that, without loss of generality, the phase-change temperature is  $0^\circ\text{C}$ . We generalize the Solomon-Wilson-Alexiades model given for the one-phase Lamé-Clapeyron (Stefan) problem to the two-phase case.

**KEY WORDS:** Stefan problem, similarity variable, Neumann solution, phase-change problem, free boundary problems, exact solutions, mushy zone.

**RESUMO:** SOLUÇÃO DO TIPO DE NEUMANN PARA O PROBLEMA BIFÁSICO DE STEFAN COM UM MODELO DE ZONA PASTOSA SIMPLES. Obtemos uma solução exata do tipo de Neumann para um modelo de zona pastosa simples com parâmetro ( $\gamma > 0$  e  $0 < \varepsilon < 1$ ) para o problema bifásico de Stefan para um material semi-infinito com densidade igual em ambas as fases líquidas e sólidas, e constante inicial ( $\theta_0 > 0$ ) e temperatura de fronteira ( $-D < 0$ ). Supomos que, sem perda de generalidade, a temperatura de mudança de fase é de  $0^\circ\text{C}$ . Generalizamos o modelo de Solomon-Wilson-Alexiades referente ao problema de uma fase de Lamé-Clapeyron (Stefan) para o caso bifásico.

**PALAVRAS-CHAVE:** problema de Stefan, similaridade variável, solução de Neumann, problema de mudança de fase, problemas de fronteira livre, soluções exatas, zonas pastosas.

## 1. INTRODUCTION

We consider a semi-infinite material with mass density equal in both solid and liquid phases and the phase-change temperature at  $0^\circ\text{C}$ . We generalize the mushy zone model given for the one-phase Lamé-Clapeyron (Stefan) problem in [6] (see also [10]) to the two-phase case. Three distinct regions can be distinguished, as follows:

- (H<sub>1</sub>) The liquid phase, at temperature  $\theta_2 = \theta_2(x, t) > 0$ , occupying the region  $x > r(t)$ ,  $t > 0$ .
- (H<sub>2</sub>) The solid phase, at temperature  $\theta_1 = \theta_1(x, t) < 0$ , occupying the region  $0 < x < s(t)$ ,  $t > 0$ .
- (H<sub>3</sub>) The mushy zone, at temperature 0, occupying the region  $s(t) < x < r(t)$ ,  $t > 0$ .

We make the following two assumptions on its structure following the paraffin case [6, 11 (with experimental results)] (the parameter  $\varepsilon$  and  $\gamma$  are characteristics of the phase-change material):

- (a) The material in the mushy zone contains a fixed fraction  $\varepsilon h$  (with constant  $0 < \varepsilon < 1$ ) of the total latent heat  $h$ .
- (b) The width of the mushy zone is inversely proportional (with constant  $\gamma > 0$ ) to the temperature gradient at the point  $(s^-(t), t)$ .

If the phase-change semi-infinite material is initially in liquid phase at the constant temperature  $\theta_0 > 0$  and a constant temperature  $-D < 0$  is imposed on the fixed face  $x = 0$ , then we obtain the following results:

- (i) An exact solution of the Neumann type for  $\theta_1(x, t)$ ,  $\theta_2(x, t)$ ,  $s(t)$  and  $r(t)$  as functions of the initial and boundary temperature  $\theta_0$  and  $D$ , mushy zone parameters  $\varepsilon$  and  $\gamma$ , and thermal coefficients of the material.
- (ii) An analogous property of (i) if we replace in the hypothesis (H<sub>3</sub>b) the temperature gradient at the point  $(s^-(t), t)$  (i.e.  $\theta_{1*}(s(t), t)$ ) by the temperature gradient at the point  $(s^+(t), t)$  (i.e.  $\theta_{2*}(r(t), t)$ ).

If we replace the constant temperature  $-D < 0$  by a heat flux of type  $q_0 t^{-\frac{1}{2}}$  (with  $q_0 > 0$ ) on the fixed face  $x = 0$ , then we obtain the following results:

- (iii) There exists an exact solution  $\theta_1^*(x, t)$ ,  $\theta_2^*(x, t)$ ,  $s^*(t)$  and  $r^*(t)$  of the Neumann type of the mushy zone model, as functions of  $\theta_0$ ,  $q_0$ ,  $\varepsilon$ ,  $\gamma$  and the thermal coefficients of the material, if and only if the coefficient  $q_0$  satisfies the inequality

$$q_0 > \frac{\gamma k_1}{2 a_2 \eta_0}, \quad (1)$$

where  $\eta_0 = \eta_0(\varepsilon, \gamma, \theta_0, h, k_1, k_2, c_2) = \eta_0\left(\frac{\theta_0 c_2}{h(1-\varepsilon)}, \frac{\gamma k_1 c_2}{h k_2(1-\varepsilon)}\right) > 0$  is the unique positive zero of a given function  $G$  (see definition in eq. (64)). Moreover, for the solution given in (i), the inequality for  $q_0$  turns into

$$\operatorname{erf}\left(\frac{\sigma}{a_1}\right) < \frac{2D\eta_0}{\gamma} \left(\frac{k_2 c_1}{\pi k_1 c_2}\right)^{1/2}, \quad (2)$$

where  $\sigma > 0$  is the coefficient that characterizes the first free boundary  $s(t) = 2\sigma\sqrt{t}$  of the two-phase mushy zone model.

(iv) If  $q_0 = \frac{\gamma k_1}{2a_2 \eta_0}$ , then there exists an exact solution for  $\theta_2^*(x, t)$ ,  $r^*(t)$  and  $s^*(t) = 0$  for the corresponding one-phase mushy zone model (the solid phase there does not exist). If  $0 < q_0 < \frac{\gamma k_1}{2a_2 \eta_0}$ , then there does not exist an exact solution of the Neumann type for the corresponding mushy zone model. Moreover, for the particular case  $\gamma = 0$ , that is the mushy zone model is identical to the classical Neumann model [2, 5, 9], we find the inequality  $q_0 > \frac{k_2 \theta_0}{a_2 \sqrt{\pi}}$  [8] to obtain a phase-change problem.

A review of the mushy zone model for the unidimensional Stefan problem can be found in [3].

## 2. NEUMANN-LIKE SOLUTION FOR THE TWO-PHASE MUSHY ZONE MODEL WITH TEMPERATURE CONDITION ON THE FIXED CASE $x = 0$

Taking into account the hypothesis (H<sub>1</sub>)-(H<sub>3</sub>) we can formulate the following Problem (P<sub>1</sub>): Find the free boundaries  $x = s(t)$  and  $x = r(t)$ , defined for  $t > 0$  with  $s(t) < r(t)$  and  $s(0) = r(0) = 0$ , and the temperature  $\theta = \theta(x, t)$ , defined for  $x > 0$  and  $t > 0$  by

$$\theta(x, t) = \begin{cases} \theta_1(x, t) < 0 & \text{if } 0 < x < s(t), t > 0, \\ 0 & \text{if } s(t) \leq x \leq r(t), t > 0, \\ \theta_2(x, t) > 0 & \text{if } r(t) < x, t > 0, \end{cases} \quad (3)$$

such that they satisfy the following conditions.

$$\alpha_1 \theta_{1,x} = \theta_{1,t}, \quad 0 < x < s(t), t > 0, \quad (4)$$

$$\alpha_2 \theta_{2,x} = \theta_{2,t}, \quad r(t) < x, t > 0, \quad (5)$$

$$s(0) = r(0) = 0, \quad (6)$$

$$\theta_1(s(t), t) = \theta_2(r(t), t) = 0, t > 0, \quad (7)$$

$$k_1 \theta_{1,x}(s(t), t) - k_2 \theta_{2,x}(r(t), t) = \rho h[(1-\varepsilon)\dot{r}(t) + \varepsilon \dot{s}(t)], t > 0, \quad (8)$$

$$\theta_{1,x}(s(t), t)(r(t) - s(t)) = \gamma, t > 0, \quad (9)$$

$$\theta_2(x, 0) = \theta_2(+\infty, t) = \theta_0 > 0, x > 0, t > 0, \quad (10)$$

$$\theta_1(0, t) = -D < 0, t > 0, \quad (11)$$

where  $h > 0$  is the latent heat of fusion,  $\rho > 0$  is the mass density equal in both solid and liquid phases, and  $k_i > 0$ ,  $c_i > 0$ ,  $\alpha_i = \frac{k_i}{\rho c_i} > 0$  are the thermal conductivity, the specific heat and the diffusion coefficient for the phase  $i$  ( $i = 1$ : solid phase,  $i = 2$ : liquid phase) respectively. The condition (8) is the Stefan condition (energy conservation) corresponding to the hypothesis ( $H_{3a}$ ) and the condition (9) concerns to the hypothesis ( $H_{3b}$ ) [6, 10, 11].

Following the Neumann method [2, 5, 9] we propose for the Problem ( $P_1$ ) the functions

$$\theta_1(x, t) = A_1 + B_1 f\left(\frac{x}{2a_1\sqrt{t}}\right), \quad (12)$$

$$\theta_2(x, t) = A_2 + B_2 f\left(\frac{x}{2a_2\sqrt{t}}\right), \quad (13)$$

$$s(t) = 2\sigma\sqrt{t}, \quad (14)$$

$$r(t) = 2\omega\sqrt{t}, \quad (15)$$

which satisfy condition (4)-(6), where

$$f(x) = \operatorname{erf}(x) = \frac{2}{\sqrt{\pi}} \int_0^x \exp(-t^2) dt \quad (16)$$

is the error function. If we impose the other six conditions (7)-(11), we obtain that the 5 coefficients  $A_1, A_2, B_1, B_2$  and  $\omega$  are given, as functions of the coefficient  $\sigma$ , as follows.

$$A_1 = -D, \quad B_1 = \frac{D}{f\left(\frac{\sigma}{a_1}\right)}, \quad (17)$$

$$A_2 = -\frac{\theta_0 f\left(\frac{\omega}{a_2}\right)}{1 - f\left(\frac{\omega}{a_2}\right)}, \quad B_2 = \frac{\theta_0}{1 - f\left(\frac{\omega}{a_2}\right)}, \quad (18)$$

$$\omega = \omega(\sigma) = \sigma + \frac{\gamma a_1 \sqrt{\pi}}{2D} f\left(\frac{\sigma}{a_1}\right) \exp\left(\frac{\sigma^2}{a_1^2}\right) = a_1 W\left(\frac{\sigma}{a_1}\right), \quad (19)$$

where function  $W$  is defined by

$$W(x) = x + \frac{\gamma \sqrt{\pi}}{2D} f(x) \exp(x^2), \quad x > 0. \quad (20)$$

The coefficient

$$\varepsilon_1 = \frac{\sigma}{a_1} > 0 \quad (21)$$

must satisfy the following dimensionless equation.

$$F_0(x) = G_1(x), \quad x > 0, \quad (22)$$

where

$$F_1(x) = \frac{\exp(-x^2)}{1-f(x)}, \quad F_2(x) = \frac{\exp(-x^2)}{f(x)}, \quad (23)$$

$$F_0(x) = \frac{D c_1}{h\sqrt{\pi}} F_2(x) - \frac{\theta_0}{h} \sqrt{\frac{k_2 c_1 c_2}{\pi k_1}} F_1\left(\frac{a_1}{a_2} W(x)\right), \quad (24)$$

$$G_1(x) = x + \frac{(1-\varepsilon)\gamma\sqrt{\pi}}{2D} f(x) \exp(x^2) = x + (1-\varepsilon)[W(x) - x]. \quad (25)$$

Taking into account that those functions  $F_1, F_2, G_1, W$  and  $F$  are such that

$$F_1(0^+) = 1, \quad F_1(+\infty) = +\infty, \quad F_1' > 0, \quad (26)$$

$$F_2(0^+) = +\infty, \quad F_2(+\infty) = 0, \quad F_2' < 0, \quad (27)$$

$$G_1(0^+) = 0, \quad G_1(+\infty) = +\infty, \quad G_1' > 0, \quad (28)$$

$$W(0^+) = 0, \quad W(+\infty) = +\infty, \quad W' > 0, \quad (29)$$

$$F_0(0^+) = +\infty, \quad F_0(+\infty) = -\infty, \quad F_0' < 0, \quad (30)$$

we deduce that equation (22) has a unique solution  $\varepsilon_1 > 0$  (that is a unique  $\sigma > 0$ ), and therefore we obtain the following result.

**Theorem 1.** For any data  $\theta_0, D > 0$ , for any mushy zone coefficients  $0 < \varepsilon < 1$  and  $\gamma > 0$ , and for any thermal coefficients of the phase change material  $\rho, h, k_1, k_2, c_1, c_2 > 0$ , Problem (P<sub>1</sub>) has a unique solution of the Neumann type (12)-(15) and (17)-(19), where the coefficient  $\sigma$  is given by  $\sigma = a_1 \varepsilon_1$  and  $\varepsilon_1 > 0$  is the unique solution of equation (22).

If we replace in the hypothesis (H<sub>3b</sub>) the temperature gradient at the point  $(s^-(t), t)$  (i.e.  $\theta_{1*}(s(t), t)$ ) by the temperature gradient at the point  $(r^+(t), t)$  (i.e.  $\theta_{2*}(r(t), t)$ ), that is condition (9) is replaced by

$$\theta_{2*}(r(t), t)(r(t) - s(t)) = \gamma, \quad t > 0, \quad (31)$$

we can formulate the following Problem (P<sub>2</sub>): Find the free boundaries  $x = s(t)$  and  $x = r(t)$ , defined for  $t > 0$  with  $0 < s(t) < r(t)$  and  $s(0) = r(0) = 0$ , and the temperature  $\theta = \theta(x, t)$ , defined for  $x > 0$  and  $t > 0$  by (3), such that they satisfy the conditions (4)-(8), (10), (11) and (31).

Following the method, given before, we propose for the Problem (P<sub>2</sub>) the functions (12)-(15), where the coefficients  $A_1, B_1$  and  $A_2, B_2$  are given, as functions of  $\omega$ , by (17) and (18) respectively, the coefficient  $\sigma$  is given by

$$\sigma = \sigma(\omega) = \omega - \frac{\gamma a_2 \sqrt{\pi}}{2 \theta_0} g\left(\frac{\omega}{a_2}\right) = a_2 g_2\left(\frac{\omega}{a_2}\right), \quad (32)$$

with the condition  $\sigma(\omega) > 0$ , where

$$g(x) = \exp(x^2)(1 - f(x)) = \frac{1}{F_1(x)}, \quad (33)$$

$$g_2(x) = x - \frac{\gamma \sqrt{\pi}}{2 \theta_0} g(x). \quad (34)$$

The equation for the coefficient

$$\varepsilon_2 = \frac{\omega}{a_2} > 0 \quad (35)$$

is given, through condition (8), as follows.

$$H_0(x) = G_2(x), \quad g_2(x) > 0, \quad x > 0, \quad (36)$$

where

$$G_2(x) = x - \frac{\varepsilon \gamma \sqrt{\pi}}{2 \theta_0} g(x), \quad (37)$$

$$H_0(x) = \frac{D}{h} \sqrt{\frac{k_1 c_1 c_2}{\pi k_2}} F_2 \left( \frac{a_2}{a_1} g_2(x) \right) - \frac{c_2 \theta_0}{h \sqrt{\pi}} F_1(x). \quad (38)$$

Moreover, for the trivial condition  $\sigma = \sigma(\omega)$  (i.e.  $s(t) > 0$ ), we have the following equivalence:

$$\sigma(\omega) > 0 \quad \Longleftrightarrow \quad g_2(\varepsilon_2) > 0 \quad \Longleftrightarrow \quad \varepsilon_2 > x_2, \quad (39)$$

where  $x_2 > 0$  is the unique positive zero of function  $g_2$ , which is such that

$$g_2(0^+) = -\frac{\gamma \sqrt{\pi}}{2 \theta_0} < 0, \quad g_2(+\infty) = +\infty, \quad g'_2 > 0, \quad (40)$$

because

$$g(0^+) = 1, \quad g(+\infty) = 0, \quad g' < 0. \quad (41)$$

Function  $G_2$  has the following properties.

$$G_2(0^+) = -\frac{\varepsilon \gamma \sqrt{\pi}}{2 \theta_0} < 0, \quad G_2(+\infty) = +\infty, \quad G'_2 > 0, \quad (42)$$

and therefore it has a unique positive zero  $y_2 > 0$ . Owing to  $g_2(x_2) = 0$ , that is  $g(x_2) = \frac{2 \theta_0 x_2}{\gamma \sqrt{\pi}}$ , we deduce that  $G_2(x_2) = (1 - \varepsilon) x_2 > 0$ , i.e.

$$x_2 > y_2. \quad (43)$$

Function  $H_0$  is such that

$$H_0(x_2^+) = +\infty, \quad H_0(+\infty) = -\infty, \quad H'_0 < 0 \quad \text{in } (x_2, +\infty), \quad (44)$$

and therefore equation (36) which is equivalent to

$$H_0(x) = G_2(x), \quad x > x_2, \quad (45)$$

has a unique solution  $\varepsilon_2 > x_2 > 0$ . Then, we have obtained the following result:

**Theorem 2.** For any data  $\theta_0, D > 0$ , for any mushy zone coefficients  $0 < \varepsilon < 1$  and  $\gamma > 0$ , and for any thermal coefficients of the phase change material  $\rho, h, k_1, k_2, c_1, c_2 > 0$ , Problem (P<sub>2</sub>) has a unique solution of the Neumann type (12)-(15) and (17), (18), (32), where the coefficient  $\omega$  is given by  $\omega = a_2 \varepsilon_2$  and  $\varepsilon_2 > 0$  is the unique solution of equation (36) or its equivalent (45).

**Remark 1.** We obtain the same results, given by Theorem 1 (Theorem 2), if we replace the temperature gradient by the heat flux at the point  $(s^-(t), t)((r^+(t), t))$ .

**Remark 2.** It is an open problem to connect the exact solution, given by Theorem 1 or 2, with the mathematical theory developed in [1, 4] through similarity solutions.

#### 4. EXACT SOLUTION FOR THE TWO-PHASE MUSHY ZONE MODEL WITH HEAT FLUX CONDITION ON THE FIXED FACE $x = 0$

Following the idea developed in [8], we replace condition (11) by a heat flux of the type  $q_0 t^{-\frac{1}{2}}$  (with  $q_0 > 0$ ) on the fixed  $x = 0$ , that is

$$k_1 \theta_{1x}(0, t) = \frac{q_0}{\sqrt{t}}, \quad t > 0. \quad (46)$$

Then we can formulate the following Problem (P<sub>3</sub>): Find the free boundaries  $x = s^*(t)$  and  $x = r^*(t)$ , defined for  $t > 0$  with  $0 < s^*(t) < r^*(t)$  and  $s^*(0) = r^*(0) = 0$ , and the temperature  $\theta^* = \theta^*(x, t)$ , defined for  $x > 0$  and  $t > 0$  by

$$\theta^*(x, t) = \begin{cases} \theta_1^*(x, t) < 0 & \text{if } 0 < x < s^*(t), t > 0, \\ 0 & \text{if } s^*(t) \leq x \leq r^*(t), t > 0, \\ \theta_2^*(x, t) > 0 & \text{if } r^*(t) < x, t > 0, \end{cases} \quad (47)$$

such that they satisfy the conditions (4)-(10) and (46).

**Theorem 3.** There exists an exact solution of the Neumann type for the Problem (P<sub>3</sub>), determined by the data  $\theta_0, q_0, \varepsilon, \gamma$  and thermal coefficients of the phase change material, if and only if the coefficient  $q_0$  satisfies the inequality (1). In this case, the solution is given by

$$\theta_1^*(x, t) = A_1^* + B_1^* f\left(\frac{x}{2 a_1 \sqrt{t}}\right), \quad (48)$$

$$\theta_2^*(x, t) = A_2^* + B_2^* f\left(\frac{x}{2 a_2 \sqrt{t}}\right), \quad (49)$$

$$s^*(t) = 2 \sigma^* \sqrt{t}, \quad (50)$$

$$r^*(t) = 2 \omega^* \sqrt{t}, \quad (51)$$

where the five coefficients  $A_1^*$ ,  $A_2^*$ ,  $B_1^*$ ,  $B_2^*$  and  $\omega^*$  are given, as functions of the coefficients  $\sigma^*$ , by

$$A_1^* = -\frac{a_1 q_0 \sqrt{\pi}}{k_1} f\left(\frac{\sigma^*}{a_1}\right), \quad B_1^* = \frac{a_1 q_0 \sqrt{\pi}}{k_1}, \quad (52)$$

$$A_2^* = -\frac{\theta_0 f\left(\frac{\omega^*}{a_2}\right)}{1 - f\left(\frac{\omega^*}{a_2}\right)}, \quad B_2^* = \frac{\theta_0}{1 - f\left(\frac{\omega^*}{a_2}\right)}, \quad (53)$$

$$\omega^* = \omega^*(\sigma^*) = \sigma^* + \frac{\gamma k_1}{2 q_0} \exp\left(\frac{\sigma^{*2}}{a_1^2}\right) = a_1 W_1\left(\frac{\sigma^*}{a_1}\right), \quad (54)$$

where

$$W_1(x) = x + \frac{\gamma k_1}{2 q_0 a_1} \exp(x^2). \quad (55)$$

The coefficient  $\sigma^* > 0$  is given by  $\sigma^* = a_1 \varepsilon_1^*$  and  $\varepsilon_1^* > 0$  is the unique solution of the equation

$$H(x) = H_1(x), \quad x > 0, \quad (56)$$

where

$$H_1(x) = x + \frac{(1-\varepsilon)\gamma k_1}{2 q_0 a_1} \exp(x^2), \quad (57)$$

$$H(x) = \frac{q_0}{\rho h a_1} \exp(-x^2) - \frac{\theta_0}{h} \sqrt{\frac{k_2 c_1 c_2}{\pi k_1}} F_1\left(\frac{a_1}{a_2} W_1(x)\right). \quad (58)$$

*Proof.* Owing to the method given in [8] and Section II, it is enough to prove that equation (56) has a unique solution  $\varepsilon_1^* > 0$ . The function  $W_1$ ,  $H_1$  and  $H$  are such that

$$W_1(0^+) = \frac{\gamma k_1}{2 q_0 a_1} > 0, \quad W_1(+\infty) = +\infty, \quad W_1' > 0, \quad (59)$$

$$H_1(0^+) = \frac{(1-\varepsilon)\gamma k_1}{2 q_0 a_1} > 0, \quad H_1(+\infty) = +\infty, \quad H_1' > 0, \quad (60)$$

$$\begin{cases} H(0^+) = \frac{q_0}{\rho h a_1} - \frac{\theta_0}{h} \sqrt{\frac{k_2 c_1 c_2}{\pi k_1}} F_1\left(\frac{\gamma k_1}{2 q_0 a_2}\right), \\ H(+\infty) = -\infty, \quad H' < 0, \end{cases} \quad (61)$$

If we define the dimensionless auxiliary variable

$$\eta = \frac{\gamma k_1}{2 q_0 a_2}, \quad (62)$$

then equation (56) has a unique solution  $\varepsilon_1^* > 0$  if and only if

$$H(0^+) > H_1(0^+) \iff G(\eta) < 0 \iff 0 < \eta < \eta_0 \iff q_0 > \frac{\gamma k_1}{2 a_2 \eta_0} \iff (i) \quad (63)$$



where  $\eta_0 = \eta_0(\varepsilon, \gamma, \theta_0, h, k_1, k_2, c_2) = \eta_0\left(\frac{\theta_0 c_2}{h(1-\varepsilon)}, \frac{\gamma k_1 c_2}{h k_2(1-\varepsilon)}\right) > 0$  is the unique positive zero of the function  $G$ , defined by

$$G(x) = x + \frac{\theta_0 c_2}{h(1-\varepsilon)\sqrt{\pi}} F_1(x) - \frac{\gamma k_1 c_2}{2 h k_2(1-\varepsilon)} \frac{1}{x}, \quad (64)$$

which satisfies the following properties.

$$G(0^+) = -\infty, \quad G(+\infty) = +\infty, \quad G' > 0. \quad \square \quad (65)$$

**Remark 3.** If  $q_0$  verifies the equality

$$q_0 = \frac{\gamma k_1}{2 a_2 \eta_0}, \quad (66)$$

then we have

$$\sigma^* = 0, \quad \omega^* = \frac{\gamma k_1}{2 q_0} = a_2 \eta_0, \quad (67)$$

that is,

$$s^*(t) = 0, \quad r^*(t) = 2 a_2 \eta_0 \sqrt{t}. \quad (68)$$

Therefore, there exists an exact solution for  $\theta_2^*(x, t)$ ,  $r^*(t)$  and  $s^*(t) = 0$  (the solid phase there does not exist) for the corresponding one-phase mushy zone model.

**Remark 4.** If  $q_0$  satisfies the inequalities

$$0 < q_0 < \frac{\gamma k_1}{2 a_2 \eta_0}, \quad (69)$$

then there does not exist an exact solution of the Neumann type for the corresponding mushy zone model. It is only a conduction heat problem for the initial liquid phase.

**Remark 5.** In the particular case  $\gamma = 0$  (no mushy region), we have

$$H_1(0^+) = 0, \quad H(0^+) = \frac{1}{\rho h a_1} \left( q_0 - \frac{k_2 \theta_0}{a_2 \sqrt{\pi}} \right) \quad (70)$$

that is, the inequality (1) is given now by

$$q_0 > \frac{k_2 \theta_0}{a_2 \sqrt{\pi}}, \quad (71)$$

which is the necessary and sufficient condition for  $q_0$  to obtain the classical phase-change problem [8].

**Remark 6.** The inequality (1) always implies inequality (71), which has a physical meaning.

**Remark 7.** The method applied in [7] to obtain the inequality (71) for the classical two-phase Stefan problem is not applicable for the present mushy zone model because this method (through an auxiliary heat conduction problem) can not take into account any mushy zone model.

#### 4. ANOTHER PROPERTY FOR THE SOLUTION OF PROBLEM (P<sub>1</sub>)

If the coefficient  $q_0 > 0$  in the condition (46) for Problem (P<sub>3</sub>) satisfies the inequality (1) and then we consider the boundary temperature (11) on the fixed face  $x = 0$  where  $D$  is given, as a function of  $q_0$ , by the expression

$$D = \frac{a_1 q_0 \sqrt{\pi}}{k_1} f(\varepsilon_1^*) > 0, \quad (72)$$

we obtain the following result.

**Theorem 4.** *If the coefficient  $q_0 > 0$  satisfies the inequality (1) then Problem (P<sub>1</sub>) is equivalent to Problem (P<sub>3</sub>). Moreover, the coefficient  $\sigma$  of the free boundary  $s(t)$ , given by (14), corresponding to the Problem (P<sub>1</sub>) satisfies the inequality (2).*

*Proof.* Following the method developed in [8], it is enough to prove that, after some manipulations, we have

- (i)  $W(\varepsilon_1^*) = W_1(\varepsilon_1^*),$
- (ii)  $F_0(\varepsilon_1^*) = H(\varepsilon_1^*),$
- (iii)  $G_1(\varepsilon_1^*) = H_1(\varepsilon_1^*),$
- (iv)  $\varepsilon_1 = \varepsilon_1^*,$
- (v)  $\sigma = \sigma^*,$
- (vi)  $\omega = \omega^*,$
- (vii)  $\theta_1 = \theta_1^*, \theta_2 = \theta_2^*, s = s^*, r = r^*.$

Therefore, under the hypothesis (46) for the coefficient  $q_0$ , Problem (P<sub>1</sub>) is equivalent to Problem (P<sub>3</sub>). Then, inequality (2) is obtained by using (21), (46), (72) and (iv).  $\square$

**Remark 8.** (Continuation of Remark 5). In the particular case  $\gamma = 0$ , the inequality (2) is given by

$$\operatorname{erf} \left( \frac{\sigma}{a_1} \right) < \frac{D}{\theta_0} \sqrt{\frac{k_1 c_1}{k_2 c_2}} \quad (73)$$

which is obviously a nontrivial inequality when the right hand side is less than 1 [8].

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